



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4406-041
Job Sheet 177984



Part No: D4406-041

Job Qty: 2 ea

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/24/18

Job Tracking No:

Due Date: 6/1/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/1/18	6/1/18	0.00	0.00	Start Up Large Fab-2		182
150	Large Fab	2 pcs	6/1/18	6/1/18	0.00	6.06	Large Fab 8		182
160	QC	2 pcs	6/1/18	6/1/18	0.00	0.00	QC9		182
165	QC	2 pcs	6/1/18	6/1/18	0.00	0.00	QC5		182
170	Small Fab	2 pcs	6/1/18	6/1/18	0.00	0.17	Small Fab-6		182
180	QC	2 pcs	6/1/18	6/1/18	0.00	0.00	QC5		182
190	Packaging	2 pcs	6/1/18	6/1/18	0.00	0.00	Packaging3-2	FP002	182
200	QC21-SA	2 Ea	6/1/18	6/1/18	0.00	0.00	QC21		182

Part Op 150 - 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH #: 170147 2-
Descriptions: Transfer drill holes in bar

160 - QC9- Inspect visual per QSI004- Fusion Welds

165 - QC5- Inspect part completeness to step on W/O

170 - Apply coating as per dwg D4406 138886

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location: LOCATION : FP002

200 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-1	Plate	2 Ea (1 ea)	90-Start up Operation	50977978
D4407-041	Bar Weldment	4 Ea (2 ea)	90-Start up Operation	5096464

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-1	2	3	0
	D4407-041	4	4	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:15%;">Skid-tube ☐</td> <td style="width:15%;">Cross tube ☐</td> <td style="width:15%;">Water Jet ☐</td> <td style="width:15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																					
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16-19 MILLICRUSH, JINSHI Hwitebury, ON K64 1K7 CANADA TEL: 1 613 632-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S099727 Part: D4406 - 041 Job No: 177984 Serial No/Batch: S099727 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 08/07/18			Completed By _____ and / Supervisor oval Verification _____ QA Coordinator Approval _____																																																																																						
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